

PRODUCTS	MESH (T/IN / T/CM)	RECOMMENDATIONS	FUSING TEMPERATURE	OPACITY	BLEED RESISTANCE	SQUEEGEE & EDGE
<b>CENTRIS™ STANDARD INKS</b>						
<b>700 Series</b> Stock Colors	110 - 305 in (43 - 120 cm)	Press ready plastisol for printing on white & light colored cotton, 50/50 fabrics	325°F (163°C) entire ink film	Good	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	●
High Pigment	61 - 110 in (24 - 43 cm)					
<b>7600 Series</b> Stock Colors	110 - 305 in (43 - 120 cm)	Press ready plastisol for printing light & dark cotton & 50/50 fabrics	325°F (163°C) entire ink film	Very Good	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	65-70 Durometer Sharp Edge
High Pigment	60 - 125 in (24 - 49 cm)					
<b>6100 Series</b> Super Opaque™	61 - 230 in (24 - 90 cm)		325°F (163°C) entire ink film	Excellent	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	●
<b>CENTRIS™ PERFORMANCE INKS</b>						
<b>7100 Series</b> Performance Pro™	158 - 305 in or 62 - 120 cm	Press ready plastisol for printing on 100% polyester and performance fabrics	275°F (135°C) entire ink film	Very Good	<b>High</b>	65-75 Durometer Sharp Edge
<i>7100 Series Fuses at 275°F (135°C) to 300°F (149°C). Do not overcure!</i>						
<b>CENTRIS™ SPECIAL APPLICATIONS</b>						
<b>900 Series</b> Standard Nylon Inks	125 - 230 in (49 - 90 cm) 86 - 110 in or 34 - 43 cm (metallics)	Press ready plastisol for printing light & dark nylon fabrics, & non-woven polypropylene	300°F - 325°F (149°C - 163°C) entire ink film	Good	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	70-80 Durometer Sharp Edge
<i>If using 900 Catalyst, mixing ratio is as follows: 16 to 1 by Volume / 20 to 1 by Weight</i>						
<b>900 Series</b> Process Nylon Inks and <b>700 Series</b> ProBrite™ Process Inks	200 - 305 in or 79 - 120 cm	Press ready plastisol for printing 4-color process. Retentionable frames work best for process printing	325°F (163°C) entire ink film	Use white underbase	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	70-80 Durometer Sharp Edge
<b>CENTRIS™ UltraMix® SYSTEM</b>						
<b>UltraMix® 7500 Series</b> Color System	110 - 305 in or 43 - 120 cm	Press ready plastisol for printing light & dark cotton & 50/50 & 100% poly fabrics	325°F (163°C) entire ink film	Very Good	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	65-70 Durometer Sharp Edge
<b>UltraMix® 7500 Series</b> Color Concentrate System		Pigment concentrates for printing on various substrates using a variety of bases.* Can also be used as color booster				
<i>*Can be used with 7500 CC Mixing Base, 7550 CC Very Opaque Base, 7000 Medium Mixing Base, 7501 Clean Mixing Base, 7100 Performance Pro Mixing Base</i>						
<b>AXEON™ UltraMix® SYSTEM, Non-PVC</b>						
<b>AXEON™ Ultramix®</b> <b>1200 Series</b> Non-PVC Color System	110 - 305 in or 43 - 120 cm	Press ready non-PVC inks for printing light & dark cotton & 50/50 & 100% poly fabrics	325°F (163°C) entire ink film	Very Good	<b>Low</b> For 100% poly fabrics, use a bleed-blocking underbase	65-70 Durometer Sharp Edge

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